

AMENDED CLAIMS

- 1. (currently amended) An ultra-deep hydrodesulfurization process for reducing the content of sulfur compounds comprising alkylated benzothiophenes in a hydrocarbon feedstock having an initial boiling point of not less than about 100°C and a 95% boiling point of about 450°C or less and a sulfur content between about 150 ppm and about 500 ppm to a sulfur content of less than about 50 ppm, comprising contacting said feedstock with a catalyst comprising a Group VIB metal component, a Group VIII metal component selected from the group consisting of nickel, cobalt and iron, and an S-containing organic additive comprising a mercaptocarboxylic acid represented by the general formula HS-R1-COOR, wherein R1 stands for a divalent hydrocarbon group with 1 to about 10 carbon atoms and R stands for a hydrogen atom, an alkali metal, an alkaline earth metal, ammonium, or a linear or branched alkyl group having 1 to about 10 carbon atoms, at a temperature from about 200 to about 450°C, a hydrogen partial pressure from about 5 to about 200 bar, a liquid hourly space velocity from about 0.1 to about 10 vol./vol.h and an H₂/oil ratio from about 50 to about 2000 NI/I, thereby decomposing said sulfur compounds.
- 2. (canceled)
- 3. (canceled)
- 4. (canceled)
- 5. (canceled)
- 6. (canceled)

- 7. (original) The process of claim 1, wherein said feedstock is contacted with said catalyst at a temperature from about 280 to about 430°C.
- 8. (original) The process of claim 1, wherein said hydrogen partial pressure is from about 10 to about 100 bar.
- 9. (original) The process of claim 1, wherein said hydrogen partial pressure is from about 15 to about 60 bar.
- 10. (original) The process of claim 1, wherein said liquid hourly space velocity is from about 0.5 to about 4 vol./vol.h.
- 11. (original) The process of claim 1, wherein said H₂/oil ratio is from about 80 to about 1000 NI/I.
- 12. (currently amended) An ultra-deep hydrodesulfurization process for reducing the content of sulfur compounds comprising alkylated benzothiophenes in a hydrocarbon feedstock having an initial boiling point of not less than about 100°C and a 95% boiling point of about 450°C or less and a sulfur content between about 150 ppm and about 500 ppm to a sulfur content of less than about 50 ppm, comprising contacting said feedstock with a catalyst at a temperature from about 200 to about 450°C, a hydrogen partial pressure from about 5 to about 200 bar, a liquid hourly space velocity from about 0.1 to about 10 vol./vol.h and an H₂/oil ratio from about 50 to about 2000 Nl/l, said catalyst comprising a Group VIB metal component, a Group VIII metal component selected from the group consisting of nickel, cobalt and iron, and an S-containing organic additive comprising a mercaptocarboxylic acid represented by the general formula HS-R1-COOR, wherein R1 stands for a divalent hydrocarbon group with 1

to about 10 carbon atoms and R stands for a hydrogen atom, an alkali metal, an alkaline earth metal, ammonium, or a linear or branched alkyl group having 1 to about 10 carbon atoms, said catalyst being subjected to a sulfidation step and/or activation step before contact with said feedstock, thereby decomposing said sulfur compounds.

- 13. (canceled)
- 14. (canceled)
- 15. (canceled)
- 16. (canceled)
- 17. (canceled)
- 18. (original) The process of claim 12, wherein said feedstock is contacted with said catalyst at a temperature from about 280 to about 430°C.
- 19. (original) The process of claim 12, wherein said hydrogen partial pressure is from about 10 to about 100 bar.
- 20. (original) The process of claim 12, wherein said hydrogen partial pressure is from about 15 to about 60 bar.
- 21. (original) The process of claim 12, wherein said liquid hourly space velocity is from about 0.5 to about 4 vol./vol.h.
- 22. (original) The process of claim 12, wherein said H₂/oil ratio is from about 80 to about 1000 NI/I.

- 23. (currently amended) A two-step ultra-deep desulfurization process for converting a starting feedstock having an initial boiling point of not less than about 100°C and a 95% boiling point of about 450°C or less and having a sulfur content comprising alkylated benzothiophenes of above about 0.1 wt.% and not greater than about 2 wt.% into a product having a sulfur content of about 50 ppm or less, wherein the process comprises contacting said feedstock with a first catalyst followed by contact with a second catalyst, both catalysts comprising a Group VIB metal component and a Group VIII metal component selected from the group consisting of nickel, cobalt and iron, with at least said second catalyst additionally comprising an S-containing organic additive comprising a mercaptocarboxylic acid represented by the general formula HS-R1-COOR, wherein R1 stands for a divalent hydrocarbon group with 1 to about 10 carbon atoms and R stands for a hydrogen atom, an alkali metal, an alkaline earth metal, ammonium, or a linear or branched alkyl group having 1 to about 10 carbon atoms, the conditions for said contact with both catalysts being the same or different and comprising a temperature from about 200 to about 450°C, a hydrogen partial pressure from about 5 to about 200 bar, a liquid hourly space velocity from about 0.1 to about 10 vol./vol.h and an H₂/oil ratio from about 50 to about 2000 NI/I, the effluent from contact with said first catalyst having a sulfur content of less than about 500 ppm, and the product after contact with the second catalyst having a sulfur content of less than about 50 ppm.
- 24. (original) The process of claim 23, wherein the effluent following contact with said first catalyst is contacted with said second catalyst after fractionation or intermediate phase separation.

- 25. (original) The process of claim 23 wherein the first catalyst comprises molybdenum as Group VIB metal component and cobalt and/or nickel as Group VIII metal component, while the second catalyst comprises molybdenum as Group VIB metal component and nickel as Group VIII metal component.
- 26. (currently amended) A two-step ultra-deep hydrodesulfurization process for converting a starting feedstock having an initial boiling point of not less than about 100°C and a 95% boiling point of about 450°C or less and having a sulfur content comprising alkylated benzothiophenes of above about 0.1 wt.% and not greater than about 2 wt.% into a product having a sulfur content of about 50 ppm or less, wherein the process comprises contacting said feedstock with a first catalyst followed by contact with a second catalyst, the conditions for said contact with both catalysts being the same or different and comprising a temperature from about 200 to about 450°C, a hydrogen partial pressure from about 5 to about 200 bar, a liquid hourly space velocity from about 0.1 to about 10 vol./vol.h and an H₂/oil ratio from about 50 to about 2000 NI/I, the effluent from contact with said first catalyst having a sulfur content of less than about 500 ppm, and the product after contact with the second catalyst having a sulfur content of less than about 50 ppm, both of said catalysts comprising a Group VIB metal component and a Group VIII metal component selected from the group consisting of nickel, cobalt and iron, with at least said second catalyst additionally comprising an S-containing organic additive comprising a mercaptocarboxylic acid represented by the general formula HS-R1-COOR, wherein R1 stands for a divalent hydrocarbon group with 1 to about 10 carbon atoms and R stands for a hydrogen atom, an alkali metal, an alkaline earth metal, ammonium, or a linear or branched alkyl group having 1 to about 10 carbon atoms, said first catalyst and/or said second catalyst being subjected to a sulfidation step and/or activation step

- before contact, respectively, with said feedstock or contact with the effluent from contact with said first catalyst.
- 27. (original) The process of claim 26, wherein the effluent following contact with said first catalyst is contacted with said second catalyst after fractionation or intermediate phase separation.
- 28. (original) The process of claim 26 wherein the first catalyst comprises molybdenum as Group VIB metal component and cobalt and/or nickel as Group VIII metal component, while the second catalyst comprises molybdenum as Group VIB metal component and nickel as Group VIII metal component.